

DART AEROSPACE LTD	Work Order :	23789
	Description:	Inspection
	Approval :	
		Page 1 of 1

Step	Location	Procedure	By	Date																												
1	PK	Remove from Stock Yes/No Return# <u>392</u>																														
		<table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D206-642-411</td> <td>Skid</td> <td>1322769</td> </tr> <tr> <td>1</td> <td>D206-642-412</td> <td>Skid</td> <td>1322796</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	D206-642-411	Skid	1322769	1	D206-642-412	Skid	1322796														050706				
Qty	Part Number	Description	Batch																													
1	D206-642-411	Skid	1322769																													
1	D206-642-412	Skid	1322796																													
2		Re-work/Inspection:																														
QC 4		Inspect Kit for completeness		050706																												
PK		Replace hardware AS per Attached sheets.		0510/05																												
QC 4		Inspect kits		0510/05																												
FP		Touch-up following AS per required AS per RS 1004																														
		<table border="1"> <tbody> <tr> <td>1x D2939-1</td> <td>1x D2939-2</td> </tr> <tr> <td>1x D2933-1</td> <td>1x D2932-2</td> </tr> <tr> <td>1x D2932-1</td> <td>1x D2938-2</td> </tr> <tr> <td>1x D2938-1</td> <td>4x D2659</td> </tr> <tr> <td>1x D2933-2</td> <td></td> </tr> </tbody> </table>	1x D2939-1	1x D2939-2	1x D2933-1	1x D2932-2	1x D2932-1	1x D2938-2	1x D2938-1	4x D2659	1x D2933-2			050907																		
1x D2939-1	1x D2939-2																															
1x D2933-1	1x D2932-2																															
1x D2932-1	1x D2938-2																															
1x D2938-1	4x D2659																															
1x D2933-2																																
QC 3		Inspect touch-up: powder coat		0510/05																												
FP		Replace gpt cap on D206-642-411 skid P/N D2646 B# 22587																														
QC 5		Inspect level 5		0510 05 2																												
PK		Repackaging D206-642-411/412 as per PPP REV. C REV. B		05-10-04																												
3	PK	Identify & Stock:																														
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Qty	Part Number	Description	Batch																													
		102.74		0510-06																												
	PC	Close W/O Inspect Level 21		0510/06 2																												

5/16



DART AEROSPACE LTD	Work Order:	22796
Description: 206 L/L1/L3/L4 High Gear Skidtube	Part Number:	D206-642-412
Drawing:	Qty:	1

Step	Location	Procedure	By	Date	Qty																																																																																																				
1	DC	Issue Travellers for: D206-642-412 Skidtube D206-642-441 Skidtube Assembly	Batch 22796 22796	KD 05/03/28	1																																																																																																				
2	DC	Photocopy blue file & Type Labels as per PPP D206-642-412 CHG003 w/14	SH	05.04.14	1																																																																																																				
3	LG	Go to Traveller D206-642-441	BF	05/04/19	1																																																																																																				
4	PK	Pick: Packing Kit <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>24</td><td>D2652</td><td>Bushing</td><td>B21091</td></tr><tr><td>4</td><td>D2655</td><td>Tow Ring</td><td>B21114</td></tr><tr><td>2</td><td>D2659</td><td>Lug Assy</td><td>B21098</td></tr><tr><td>10</td><td>D2712</td><td>Set Screw</td><td>B21098</td></tr><tr><td>1</td><td>D2932-2</td><td>Saddle</td><td>B21714</td></tr><tr><td>1</td><td>D2933-2</td><td>Saddle</td><td>B21679</td></tr><tr><td>2</td><td>D2934</td><td>Saddle Spacer</td><td>B21108</td></tr><tr><td>2</td><td>D2935</td><td>Saddle Spacer</td><td>B21109</td></tr><tr><td>1</td><td>D2938-2</td><td>Saddle</td><td>B21714</td></tr><tr><td>1</td><td>D2939-2</td><td>Saddle</td><td>B21113</td></tr><tr><td>1</td><td>D2968-043</td><td>Tow Ring</td><td>B21114</td></tr><tr><td>4</td><td>AN3-37A</td><td>Bolt</td><td>M11371/m13719</td></tr><tr><td>8</td><td>AN3-41A</td><td>Bolt</td><td>M14478</td></tr><tr><td>1</td><td>AN4-5A</td><td>Bolt</td><td>M15247</td></tr><tr><td>12</td><td>AN4-6A</td><td>Bolt</td><td>M16661</td></tr><tr><td>4</td><td>AN5-10A</td><td>Bolt</td><td>M14393</td></tr><tr><td>8</td><td>AN5-11A</td><td>Bolt</td><td>M15204</td></tr><tr><td>4</td><td>AN5-13A</td><td>Bolt</td><td>M15381</td></tr><tr><td>12</td><td>AN960JD10</td><td>Washer</td><td>M16822</td></tr><tr><td>24</td><td>AN960JD416</td><td>Washer</td><td>M16941</td></tr><tr><td>8</td><td>AN960JD516</td><td>Washer</td><td>M16941</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M16504</td></tr><tr><td>12</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M15539</td></tr><tr><td>12</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M15921</td></tr></table>	Qty	Part Number	Description	Batch	24	D2652	Bushing	B21091	4	D2655	Tow Ring	B21114	2	D2659	Lug Assy	B21098	10	D2712	Set Screw	B21098	1	D2932-2	Saddle	B21714	1	D2933-2	Saddle	B21679	2	D2934	Saddle Spacer	B21108	2	D2935	Saddle Spacer	B21109	1	D2938-2	Saddle	B21714	1	D2939-2	Saddle	B21113	1	D2968-043	Tow Ring	B21114	4	AN3-37A	Bolt	M11371/m13719	8	AN3-41A	Bolt	M14478	1	AN4-5A	Bolt	M15247	12	AN4-6A	Bolt	M16661	4	AN5-10A	Bolt	M14393	8	AN5-11A	Bolt	M15204	4	AN5-13A	Bolt	M15381	12	AN960JD10	Washer	M16822	24	AN960JD416	Washer	M16941	8	AN960JD516	Washer	M16941	1	AN970-4	Washer	M16504	12	MS21042L3	Nut (or -3)	M15539	12	MS21042L4	Nut (or -4)	M15921	<div>replace →</div> <div>replace →</div> <div>replace (used bolt)</div> <div>replace →</div> <div>No replace</div> <div>Replace →</div>	<div>B210984/B19752</div> <div>05/10/05</div> <div>m13719</div> <div>m8325</div> <div>m15204</div> <div>m15596</div> <div>m18359</div> <div>m15593</div> <div>m15927/m15627</div> <div>05/05/05</div> <div>05/05/25</div>	1
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1	D2932-2	Saddle	B21714																																																																																																						
1	D2933-2	Saddle	B21679																																																																																																						
2	D2934	Saddle Spacer	B21108																																																																																																						
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1	D2938-2	Saddle	B21714																																																																																																						
1	D2939-2	Saddle	B21113																																																																																																						
1	D2968-043	Tow Ring	B21114																																																																																																						
4	AN3-37A	Bolt	M11371/m13719																																																																																																						
8	AN3-41A	Bolt	M14478																																																																																																						
1	AN4-5A	Bolt	M15247																																																																																																						
12	AN4-6A	Bolt	M16661																																																																																																						
4	AN5-10A	Bolt	M14393																																																																																																						
8	AN5-11A	Bolt	M15204																																																																																																						
4	AN5-13A	Bolt	M15381																																																																																																						
12	AN960JD10	Washer	M16822																																																																																																						
24	AN960JD416	Washer	M16941																																																																																																						
8	AN960JD516	Washer	M16941																																																																																																						
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12	MS21042L3	Nut (or -3)	M15539																																																																																																						
12	MS21042L4	Nut (or -4)	M15921																																																																																																						
5	PK	From FP: Qty 1 D206-642-441	Batch: B22796	CL 05/05/26	1																																																																																																				
6	QC4 8/3	Inspect 100% Kit for Completeness Inspect for completeness on the W/O	SPB	05/05/25	1																																																																																																				
7	PK	Package as per PPP D206-642-412	REV. E	CL 05/05/26	1																																																																																																				
8	AC	Cost/Part: 867.10 894.89	AP	05/05/31	1																																																																																																				
9	DC	Close work Order and Ensure Travellers Attached Inspect Level 21 Travellers: D206-642-412 D206-642-441	SH	05.05.31	1																																																																																																				

Rev	Date	Change	Revised By	Approved
D	99.05.03	Added Skidtube, Changed Pick list to Kit	DM	
E	00.04.24	Updated change number	EC	
F	00.07.12	Updated pick list (ncr 388)	EC	
G	01.10.31	Combined with 642-441	EC	
H	01.12.05	Added wearshoe	SM	
I	02.05.09	Clarify step 14	NG	
J	02.06.24	Re-format; CHG003 (MPP2251); ECN 258	KJ RF	

RELEASED
05/05/05

AP
5/3/05

15113

22222222

DART AEROSPACE LTD	Work Order:	22769
Description: 206 L/L1/L3/L4 High Gear Skidtube	Part Number:	D206-642-411
Drawing:	Qty:	1

Step	Location	Procedure	By	Date	Qty																																																																																																				
1	DC	Issue Travellers for: D206-642-411 Skidtube D206-642-441 Skidtube Assembly	Batch 22769 22769	05.03.21	1																																																																																																				
2	DC	Photocopy blue file & Type Labels as per PPP D206-642-411 CHG003	UK 12KJ	05.03.28	1																																																																																																				
3	LG	Go to Traveller D206-642-441	BF	05.03.22	1																																																																																																				
4	PK	Pick: Packing Kit <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2652</td><td>Bushing</td><td>B21094</td></tr><tr><td>1</td><td>D2655</td><td>Tow Ring</td><td>B21094</td></tr><tr><td>2</td><td>D2659</td><td>Lug Assy.</td><td>B21098A B19752/B21098B</td></tr><tr><td>10</td><td>D2712</td><td>Set Screw</td><td>B16400</td></tr><tr><td>1</td><td>D2932-1</td><td>Saddle</td><td>B14064</td></tr><tr><td>1</td><td>D2933-1</td><td>Saddle</td><td>B15984</td></tr><tr><td>2</td><td>D2934</td><td>Saddle Spacer</td><td>B21108</td></tr><tr><td>2</td><td>D2935</td><td>Saddle Spacer</td><td>B21109</td></tr><tr><td>1</td><td>D2938-1</td><td>Saddle</td><td>B21110</td></tr><tr><td>1</td><td>D2939-1</td><td>Saddle</td><td>B21112</td></tr><tr><td>1</td><td>D2968-043</td><td>Tow Ring</td><td>B21114</td></tr><tr><td>4</td><td>AN3-37A</td><td>Bolt</td><td>M14478</td></tr><tr><td>8</td><td>AN3-41A</td><td>Bolt</td><td>M14478</td></tr><tr><td>1</td><td>AN4-5A</td><td>Bolt</td><td>M15249</td></tr><tr><td>12</td><td>AN4-6A</td><td>Bolt</td><td>M15204/M16067</td></tr><tr><td>4</td><td>AN5-10A</td><td>Bolt</td><td>M14393</td></tr><tr><td>8</td><td>AN5-11A</td><td>Bolt</td><td>M15204</td></tr><tr><td>4</td><td>AN5-13A</td><td>Bolt</td><td>M13884</td></tr><tr><td>12</td><td>AN960JD10</td><td>Washer</td><td>M16845 M18359</td></tr><tr><td>24</td><td>AN960JD410</td><td>Washer</td><td>M15993 M15993 M16941</td></tr><tr><td>8</td><td>AN960JD516</td><td>Washer</td><td>M15409 M15596 M14393</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M16504</td></tr><tr><td>42</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M15539</td></tr><tr><td>18</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M15504</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2652	Bushing	B21094	1	D2655	Tow Ring	B21094	2	D2659	Lug Assy.	B21098A B19752/B21098B	10	D2712	Set Screw	B16400	1	D2932-1	Saddle	B14064	1	D2933-1	Saddle	B15984	2	D2934	Saddle Spacer	B21108	2	D2935	Saddle Spacer	B21109	1	D2938-1	Saddle	B21110	1	D2939-1	Saddle	B21112	1	D2968-043	Tow Ring	B21114	4	AN3-37A	Bolt	M14478	8	AN3-41A	Bolt	M14478	1	AN4-5A	Bolt	M15249	12	AN4-6A	Bolt	M15204/M16067	4	AN5-10A	Bolt	M14393	8	AN5-11A	Bolt	M15204	4	AN5-13A	Bolt	M13884	12	AN960JD10	Washer	M16845 M18359	24	AN960JD410	Washer	M15993 M15993 M16941	8	AN960JD516	Washer	M15409 M15596 M14393	1	AN970-4	Washer	M16504	42	MS21042L3	Nut (or -3)	M15539	18	MS21042L4	Nut (or -4)	M15504			
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5	PK	From FP: Qty 1 D206-642-441	Batch: B22769	05/10/05	1																																																																																																				
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7	PK	Package as per PPP D206-642-411	REV.13	05/04/14	1																																																																																																				
8	AC	Cost/Part: 876.14		05-04-19	1																																																																																																				
9	DC	Close work Order and Ensure Travellers Attached Inspect Level 21 869.98 Travellers: D206-642-411 D206-642-441		05.04.20	1																																																																																																				

Rev	Date	Change	Revised By	Approved
F	00.07.12	Updated pick list (ncr 388)	EC	
	01.10.31	Combined with 642-441	EC	
	01.12.05	Added wearshoe	SM	
	02.05.11	Clarify step 9 & 14	NG	
	02.06.24	Re-format; CHG003 (MPP2251); ECN 258	KJ	

RELEASED
05/05/05 RT

BY 05.04.19

